

MERCKENS

KARTON- UND PAPPENFABRIK GmbH
A-4311 SCHWERTBERG, JOSEFSTAL 10
AUSTRIA



Specifications Sheet

AUSTROCOLOR-BOARD

Colour:	blue, red, green, black		
Thickness:	1,00 – 4,00 mm		
Basis weight:	900 – 3000 g/m ²		
Tolerance:	basis weight and thickness +/- 5 %		
Varnishing:	2 side, 1 ½ side, 1 side		
Machine size:	246 x 312 cm LG		
Standard sizes:	120 x 156 cm LG	82 x 156 cm LG	61,5 x 156 cm LG
	123 x 104 cm SG	82 x 104 cm LG	61,5 x 104 cm LG
	123 x 78 cm SG	82 x 78 cm SG	61,5 x 78 cm LG
	123 x 62 cm SG	82 x 62 cm SG	61,5 x 62 cm LG

*LG = long grain; The fibres run parallel to the longer side.

*SG = short grain; The fibres run parallel to the shorter side.

Other sizes: on request
maximum width on our machine: 120 cm
maximum length: 170 cm

Processing: machine sizes
Angle cuts – possible with guillotine cutter and circular shears
punching – maximum punching size 90 x 125 cm
rounded or canted counters
creasing and scratching
embossing: leather and hippo

Minimum quantity: 5.000 kg per colour, exception black 1-1,5 to

Humidity: as requested