

# MERCKENS

KARTON- UND PAPPENFABRIK GmbH  
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AUSTRIA



## Specifications Sheet

# AUSTROCOLOR-BOARD

<b>Colour:</b>	blue, red, green, black		
<b>Thickness:</b>	1,00 – 4,00 mm		
<b>Basis weight:</b>	900 – 3000 g/m <sup>2</sup>		
<b>Tolerance:</b>	basis weight and thickness +/- 5 %		
<b>Varnishing:</b>	2 side, 1 ½ side, 1 side		
<b>Machine size:</b>	246 x 312 cm LG		
<b>Standard sizes:</b>	120 x 156 cm LG	82 x 156 cm LG	61,5 x 156 cm LG
	123 x 104 cm SG	82 x 104 cm LG	61,5 x 104 cm LG
	123 x 78 cm SG	82 x 78 cm SG	61,5 x 78 cm LG
	123 x 62 cm SG	82 x 62 cm SG	61,5 x 62 cm LG

\*LG = long grain; The fibres run parallel to the longer side.

\*SG = short grain; The fibres run parallel to the shorter side.

**Other sizes:** on request  
maximum width on our machine: 120 cm  
maximum length: 170 cm

**Processing:** machine sizes  
Angle cuts – possible with guillotine cutter and circular shears  
punching – maximum punching size 90 x 125 cm  
rounded or canted counters  
creasing and scratching  
embossing: leather and hippo

**Minimum quantity:** 5.000 kg per colour, exception black 700 kg

**Humidity:** as requested