

MERCKENS

KARTON- UND PAPPENFABRIK GmbH
A-4311 SCHWERTBERG, JOSEFSTAL 10
AUSTRIA



Specifications Sheet

COLOURED BOARD

Colours:	blue, red, black, brown, green, Sweden grey		
Basis weight:	900 - 4000 g/m ²		
Thickness:	0,95 - 5,80 mm		
Specific gravity:	0,69 - 0,95 g/cm ³		
Tolerance:	basis weight and thickness +/- 5 %		
Print colours:	black, red, green, brown		
Standard sizes:	124 x 156 cm SG*	82 x 156 cm LG	62 x 156 cm LG
	124 x 104 cm LG*	82 x 104 cm LG	62 x 104 cm LG
	124 x 78 cm LG	82 x 78 cm SG	62 x 78 cm LG
	124 x 62 cm LG	82 x 62 cm SG	62 x 62 cm

*LG = long grain; The fibres run parallel to the longer side.

*SG = short grain; The fibres run parallel to the shorter side.

Other sizes: on request

Processing: machine sizes

Angle cuts – possible with guillotine cutter and circular shears

punching – maximum punching size 90 x 125 cm

rounded or canted counters

creasing and scratching

printing: kroko or marble

embossing: leather and hippo

Minimum quantity: 900 - 3000 g/m² 700 kg

over 3000 g/m² 5.000 kg

Humidity: as requested